



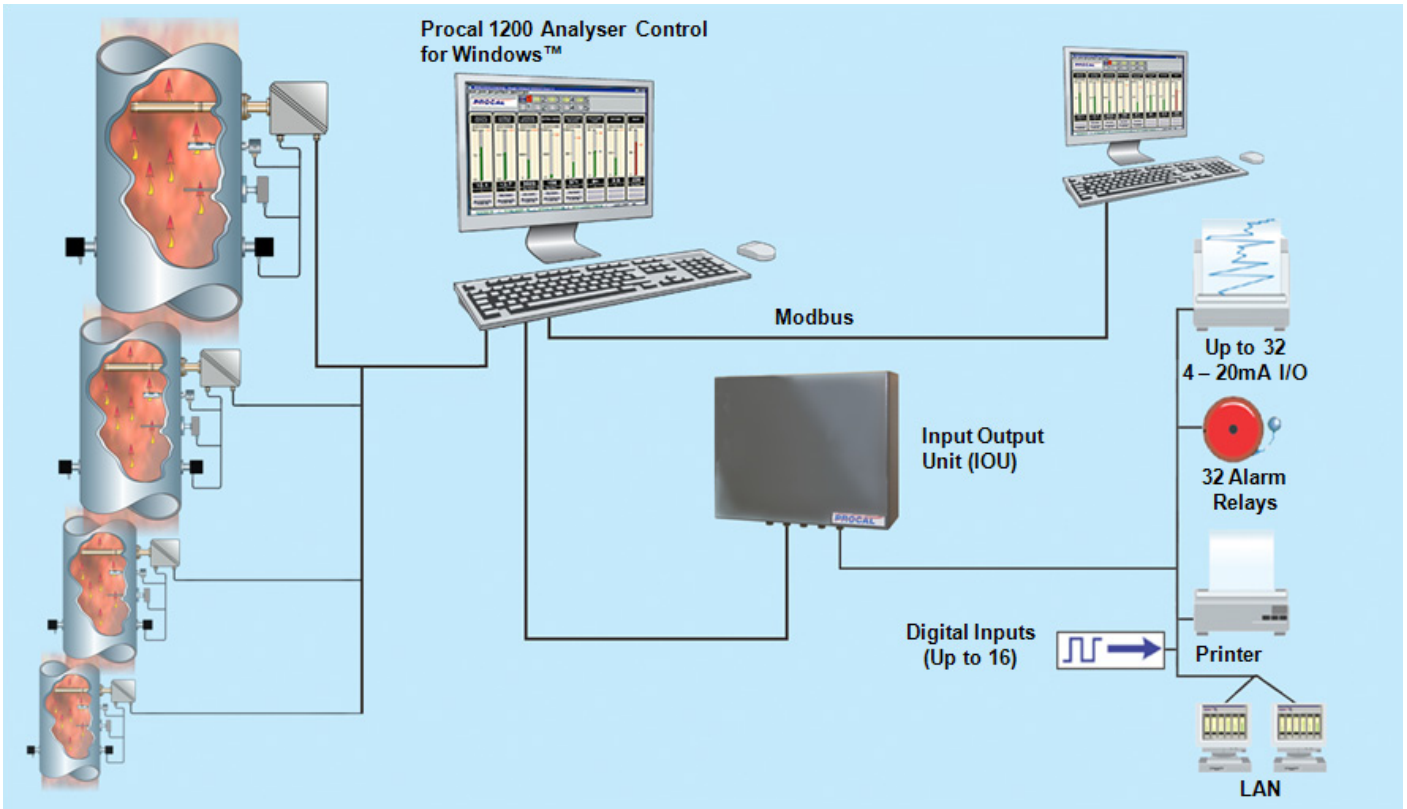
## Procal 1000 Series

- ~ CEMs Control and Data Acquisition System
- ~ Flexible, Reliable, Upgradable and Compliant
- ~ Enhances both Local and Remote Connectivity

## Overview

The Procal 1000 series of Analyser Control Units form the hub of an advanced Continuous Emission Monitoring System. In addition to collecting data from Procal's advanced range of Emission analysers, it is configured to receive data from complementary devices, e.g. Dust / Opacity, Oxygen and Flow. This enables the system to display gas concentrations on a normalised basis and, if required, in mass units eg Kg/hour.

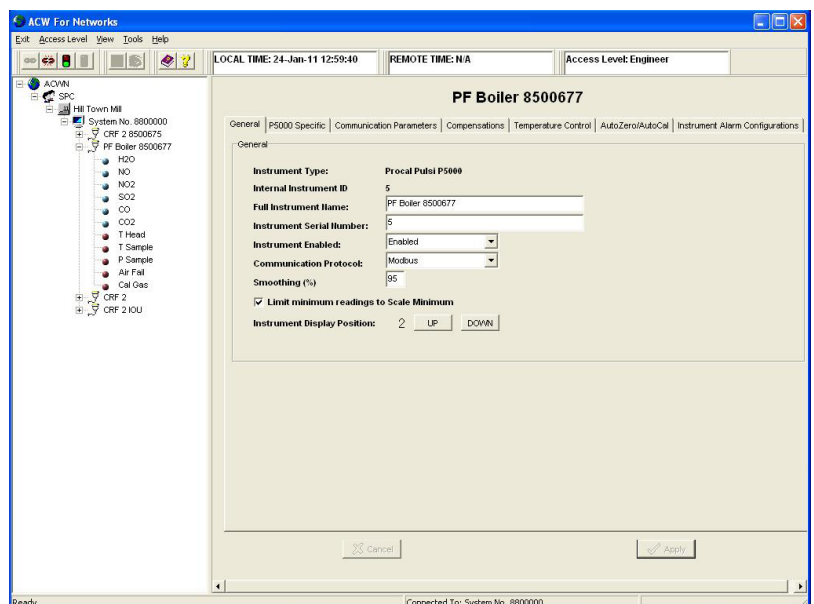
### Procal 1000 Analyser Control Unit



The Control Unit can support multiple analysers from the Procal range

### Procal 1000 Series Software – Supplied to run on a conventional PC.

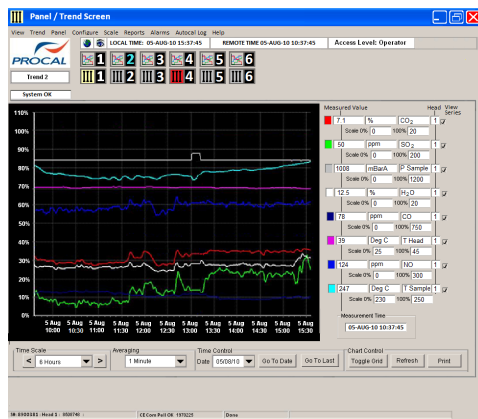
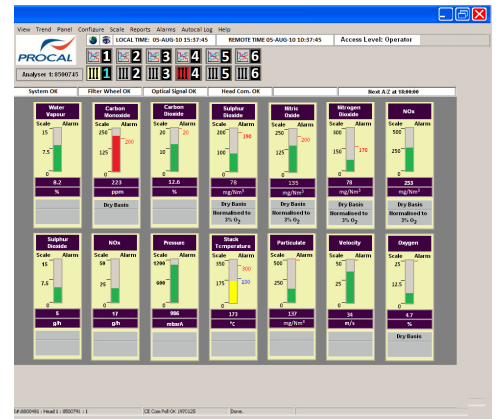
The Analysers communicate via a serial data link to a PC running Procal 1000 software which can be located up to 1200m from the CEMS. To facilitate ease of operation, the intuitive software is designed to utilise either a pointing device or touch screen for all operator functions. The Procal 1000 is capable of supporting up to six Procal Analysers with associated third party devices.



## Panel Screen

Data from up to sixteen channels per instrument can be presented on an individual front panel comprising:

- Measurement value in digital and analogue form
- Alarm configuration and levels
- Alarm status
- Normalisation (equivalent correction for carbon dioxide or oxygen).
- Wet / dry basis reporting.
- System diagnostic alarm with access to specific detailed displays.
- Autozero / calibration status
- Analyser connection status and analyser-specific status panel screens for each instrument.



## Trend Screen

Up to eight channels of historical data from any instrument are presented in X-Y chart form. On the right hand side of the chart is the identification of each measured component, its scale, the colour of the trace and the measured value.

The date and time at which the measurement was taken is indicated in the Measurement Time box in the lower right hand corner of the screen.

This time will initially be the current time (Now) but by use of the Time Scale scroll and mouse control, a dotted cursor can be moved to any part of the screen for any time and the measured value at the point selected. The Averaging Period box allows the rolling average of the measured value to be varied. Additional trend screens can be added by the User.

## Reports

Reports can be generated to meet the requirements of the majority of national environmental authorities' reporting requirements and include:

- Calibration status report (zero and cal report)
- Trend reports
- Hourly, daily and weekly averaging reports
- Excursion report

Special reports can be configured - please consult Procal directly

## System Capability

- Supports up to six Procal analysers each with up to four third party inputs.
- Network ready allows data from multiple Procal 1000 to be displayed on a plant supervisory Procal 1000.
- WAN capability, allowing remote access for reporting and site support.
- MODBUS slave connectivity to plant DCS
- OPC Client ready (PC internal or over network)

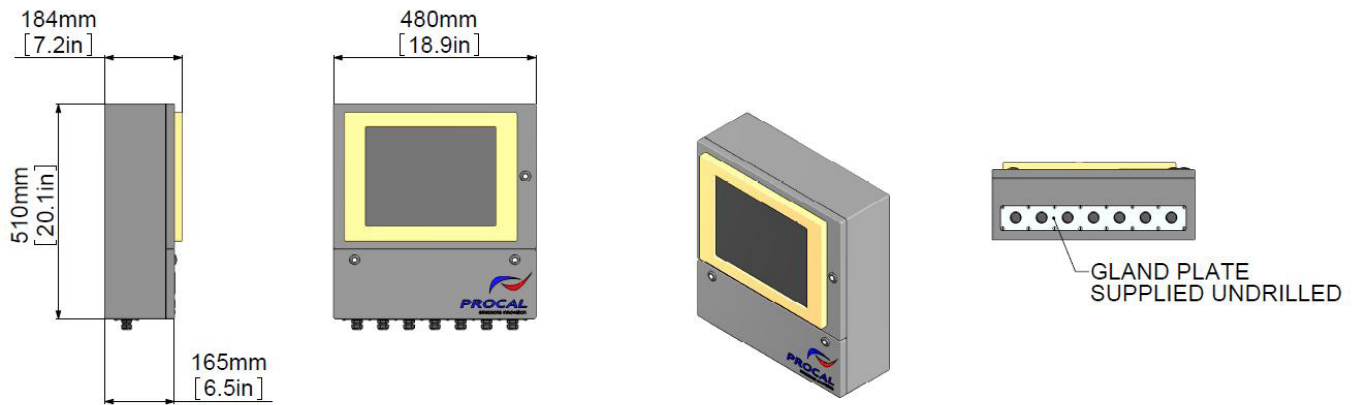
## Security

To comply with environmental agency's protocols the system incorporates three levels of password protection.

## Test Screen

The data from each analyser is displayed on an individual test screen. The screen displays data from each measured signal, including any offset, and the current calculated concentration. In addition, it displays the analyser temperature, sample temperature, sample pressure, and up to three input signals from external sources, such as particulate, oxygen, velocity, and a set of channels derived from these measured channels.

## Procal 1000 Series – Optional On plant packaged Solution



This unit has been specifically designed to be located in "On Plant" environments where conditions are not be conducive to the use of a typical office PC.

The hardware consists of an IP65 / NEMA 4X enclosure containing a high-grade, sealed touchscreen panel PC with optional 4 – 20mA I/O.

Analysers Controls are intuitive using a touch screen (optional keyboard or pointing device) to switch between windows and menus.

### I/O (Standard):

Print Function - USB & parallel printer port

Data Dump Facility - USB memory stick

MODBUS - Four wire RS485 Full Duplex, Standard MODBUS Slave OPC & ODBC

LAN - Ethernet two ports 10 / 100 / 1000 Mbps

### I/O (Optional)

Up to 32 Current Input / Outputs 0 - 20 mA / 4 - 20 mA, each galvanically isolated from ground and from each other. Normally only fitted with the same number of outputs as the number of Procal ranges, third party instruments connected to the system can also be allocated outputs.

Up to 32 Relay Outputs Volt-Free 28V dc 1A (n/c or n/o selectable) for channel alarms, analyser 'fault' relay, and for other functions.

Up to 16 Digital Inputs 24V / 20mA logic or Contact closure detection Link Selectable.

**Data Storage:** 140GB - In excess of eighteen months data storage on a four analyser system

**Enclosure:** Polyester powder coated mild steel, stainless steel panel PC bezel. Sealed to IP 65/NEMA 4X

**Operating Environment:** Operating temperature range:-10°C to +55°C (+ 14°F to + 130°F)

**Enclosure Classification:** Non-hazardous area

**Services Required:** 90-264Vac 47-63 Hz 70W Typical / 160W Maximum (Dependent on options fitted)

**Weight:** 23kg (501 lb)      **Dimensions:** 510mm(H) x 480mm(W) x 165mm(D) 20.1"(H) x 18.9"(W) x 6.5"(D)



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